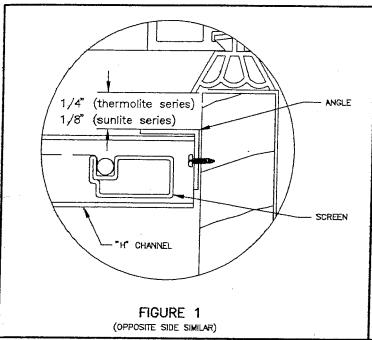
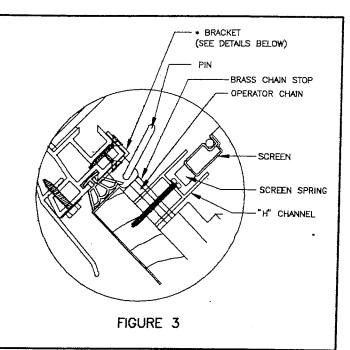
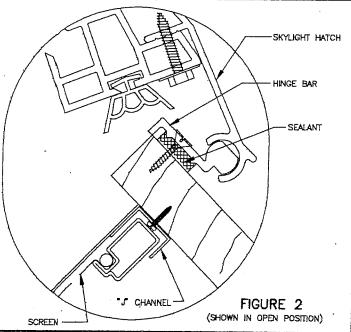


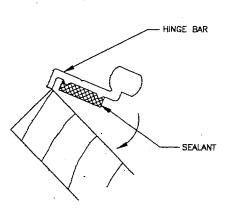
## INSTALLATION INSTRUCTIONS

- 1. Remove existing hatch and hinge from skylight.
- 2. Install angles to both sides of skylight curb. Measure 1/4" from the top of curb for thermolite series (1/8" for sunlite series), as shown in figure 1 and attach with screws ( $44 \times 3/8$ " phillip pan head) provided.
- 3. Install the "H" channel at bottom of skylight with screws (#8 x 1 1/4" phillip flat head) provided. Note: notch in "H" channel should go toward the bottom curb. (see figures 1 and 3).
- 4. Install the "J" channel to the top of the skylight curb with the long leg up as shown in figure 2 with screws (#4 x 3/8" phillip pan head) provided.
- 5. Install the operator as shown in view A-A. Line up operator with brass chain stop preattached through notch in "H" channel and secure operator with (4) screws (#10 x 1 1/4" phillip flat head painted beige) provided.
- 6. Install new hinge bar. Remove the tape backing from the sealant. Center the hinge on curb with the small leg on top of curb and secure with screws (#6 x 3/4" phillip flat head stainless steel) provided. (see figures 2 and 4) Note: Once sealant makes contact with curb it cannot be removed.
- 7. Attach skylight hatch to the hinge by placing "c" receiver in cover onto ball of hinge while holding the hatch 90° to the curb and close hatch. (see figure 2)
- 8. Install the bracket as shown in figure 3. \*Note: Choose the correct installation for a skylight or roof window. Line up bracket with operator chain and secure with screws (#8 x 1 1/4" phillip flat head and #6 x 3/8" phillip flat head) provided. Crank chain up approximately 5" and attach chain to bracket with pin provided.
- 9. Install the screen with springs toward the bottom, push down and inward then release top of screen into the "J" channel above.









NOTE: PLACE SMALL LEG ON TOP OF CURB AND SWING HINGE BAR DOWN UNTIL SEALANT MAKES CONTACT WITH CURB.

HINGE INSTALLATION FIGURE 4

